

Coiled Control Line 2205 UNS S31803 0.250

Designation		Wall Thickness		Mass per Unit Length	Calculated Inside Diameter	Tubing Area (Sq.in)		Tube Load Body		Internal Pressure (psi)		Collapse Strength	Internal Capacity per 1000ft		Torsional Yield	
		Specified	Min			W/min.	Internal min.	Yield min	Tensile min	Hydro Test 90%	Internal Yield min.					
		OD	WT	inch	inch							lb/ft	inch	inch ²	inch ²	lb
1/4	0.250	0.035	0.035	0.032	0.08	0.180	0.022	0.027	1,900	2,200	17,500	19,400	17,600	1.32	0.031	8
	0.250	0.049	0.049	0.044	0.11	0.152	0.029	0.021	2,500	2,900	23,600	26,200	23,300	0.94	0.022	10
	0.250	0.065	0.065	0.059	0.13	0.120	0.035	0.014	3,000	3,600	29,400	32,700	28,700	0.59	0.014	11

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Chemistry Composition

C,% 0.03 max Mn,% 2.00 max P,% 0.030 max S,% 0.020 max Si,% 1.00 max
Cr,% 21.0-23.0 Ni,% 4.50-6.50 Mo,% 2.50-3.50 N,% 0.08-0.20

Mechanical Properties

Tensile Strength: 95,000psi (655MPa) min

Yield Strength: 80,000psi (552MPa) min

Hardness: 290HBW or 30HRC max

Tensile strength & yield strength minimum are calculated on specified wall.

Other dimensions are available on request.

Jiangsu Tube Solution Co., Ltd.

The other coiled tubing supplier

Contact: sales@tubemfg.com